# **Technical specification**

1. Product and identification

Customer: LEYKOM

Customer part number:

## PLACA 2000X3000-ONDULA B WHITE

2. Material type 24.51 2C B

## 3. Technical and quality characteristics

Technical caracteristics	Values	Unit of measure	Tolerances	Standard
Weight	430	g/m2	+/- 5%	SR EN ISO 536
Edge crush resistance (ECT)	5,1	kN/m	+/- 10%	SR EN ISO 3037
Burst (BST)	610	kPa	+/- 10%	SR EN ISO 2759
Quality specifications	Dimensions in accordance with drawing and graphic and visuals according to standard	mm	According to standard	WI-76-85 Verificari calitative WI-76-85 Quality standards

#### 4. Transport and storage

The trucks must be clean, without odors, and the goods must be secured in order to avoid the risks of damaging. The corrugated products in order to meet their optimum parameters must be conditioned 24 hours in the following ranges of temperature and humidity: minimum 5°C maximum 40°C and relative humidity between 45-65%.

To be avoided any direct contact with liquids, snow, ice, condensation or sunlight exposure. Also must be avoided any mechanical impact (hit, compression, deformation) because the internal structure which gives the resistance might be affected.

## 5. Validity of the goods

If all the conditions for storage and transport are met the corrugated goods are guaranteed for 12 months period.

Date: 03.05.2018

# **Technical specification**

1. Product and identification

Customer part number:

PLACA 2000X3000 -ONDULA E

2. Material type 23.53 2C E

Customer: LEYKOM

## 3. Technical and quality characteristics

Technical caracteristics	Values	Unit of measure	Tolerances	Standard
Weight	387	g/m2	+/- 5%	SR EN ISO 536
Edge crush resistance (ECT)	4,7	kN/m	+/- 10%	SR EN ISO 3037
Burst (BST)	575	kPa	+/- 10%	SR EN ISO 2759
Quality specifications	Dimensions in accordance with drawing and graphic and visuals according to standard	mm	According to standard	WI-76-85 Verificari calitative WI-76-85 Quality standards

#### 4. Transport and storage

The trucks must be clean, without odors, and the goods must be secured in order to avoid the risks of damaging. The corrugated products in order to meet their optimum parameters must be conditioned 24 hours in the following ranges of temperature and humidity: minimum 5°C maximum 40°C and relative humidity between 45-65%.

To be avoided any direct contact with liquids, snow, ice, condensation or sunlight exposure. Also must be avoided any mechanical impact (hit, compression, deformation) because the internal structure which gives the resistance might be affected.

## 5. Validity of the goods

If all the conditions for storage and transport are met the corrugated goods are guaranteed for 12 months period.

Date: 03.05.2018

## **Technical specification**

1. Product and identification

Customer: LEYKOM

Customer part number:

CARTON CO5 COATEDALBIT 2000X3000MM EB

2. Material type 32.52 2C EB

## 3. Technical and quality characteristics

Technical caracteristics	Values	Unit of measure	Tolerances	Standard
Weight	597	g/m2	+/- 5%	SR EN ISO 536
Edge crush resistance (ECT)	7,9	kN/m	+/- 10%	SR EN ISO 3037
Burst (BST)	680	kPa	+/- 10%	SR EN ISO 2759
Quality specifications	Dimensions in accordance with drawing and graphic and visuals according to standard	mm	According to standard	WI-76-85 Verificari calitative WI-76-85 Quality standards

#### 4. Transport and storage

The trucks must be clean, without odors, and the goods must be secured in order to avoid the risks of damaging. The corrugated products in order to meet their optimum parameters must be conditioned 24 hours in the following ranges of temperature and humidity: minimum 5°C maximum 40°C and relative humidity between 45-65%.

To be avoided any direct contact with liquids, snow, ice, condensation or sunlight exposure. Also must be avoided any mechanical impact (hit, compression, deformation) because the internal structure which gives the resistance might be affected.

## 5. Validity of the goods

If all the conditions for storage and transport are met the corrugated goods are guaranteed for 12 months period.

Date: 03.05.2018